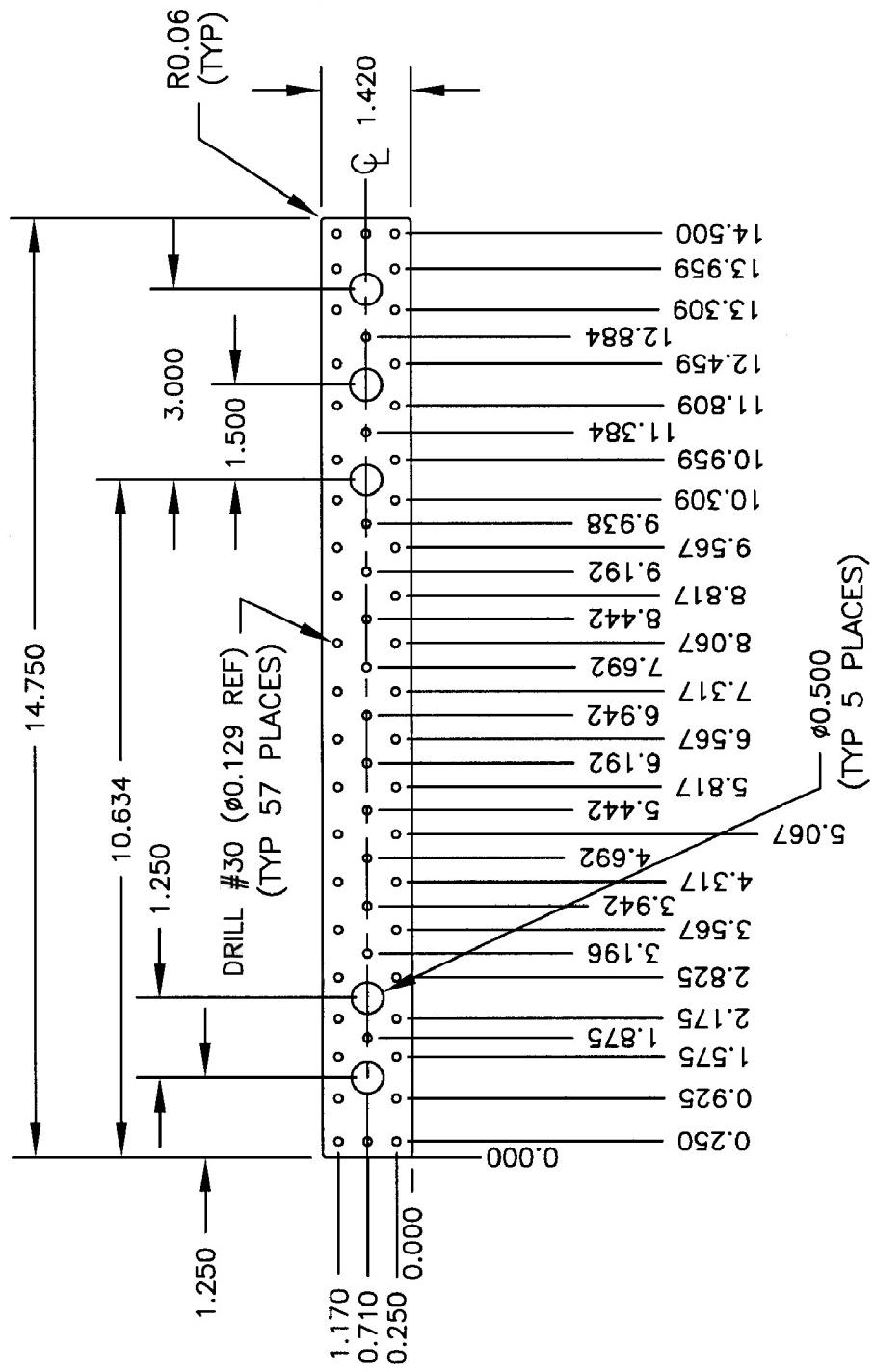


DART

DESIGN <i>99</i>	DRAWN BY <i>JC</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>BS</i>	APPROVED <i>HT</i>	DRAWING NO. D3283	REV. E SHEET 1 OF 2
DATE 07.06.01	TITLE DOUBLER	SCALE 1:3	

RELEASED
07.06.01
PER ECN 959

**D3283-1 DOUBLER**

- 1) MATERIAL: 6061-T6, 0.063 THICK (QQ-A-250/11, REF DART SPEC. M6061T6S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

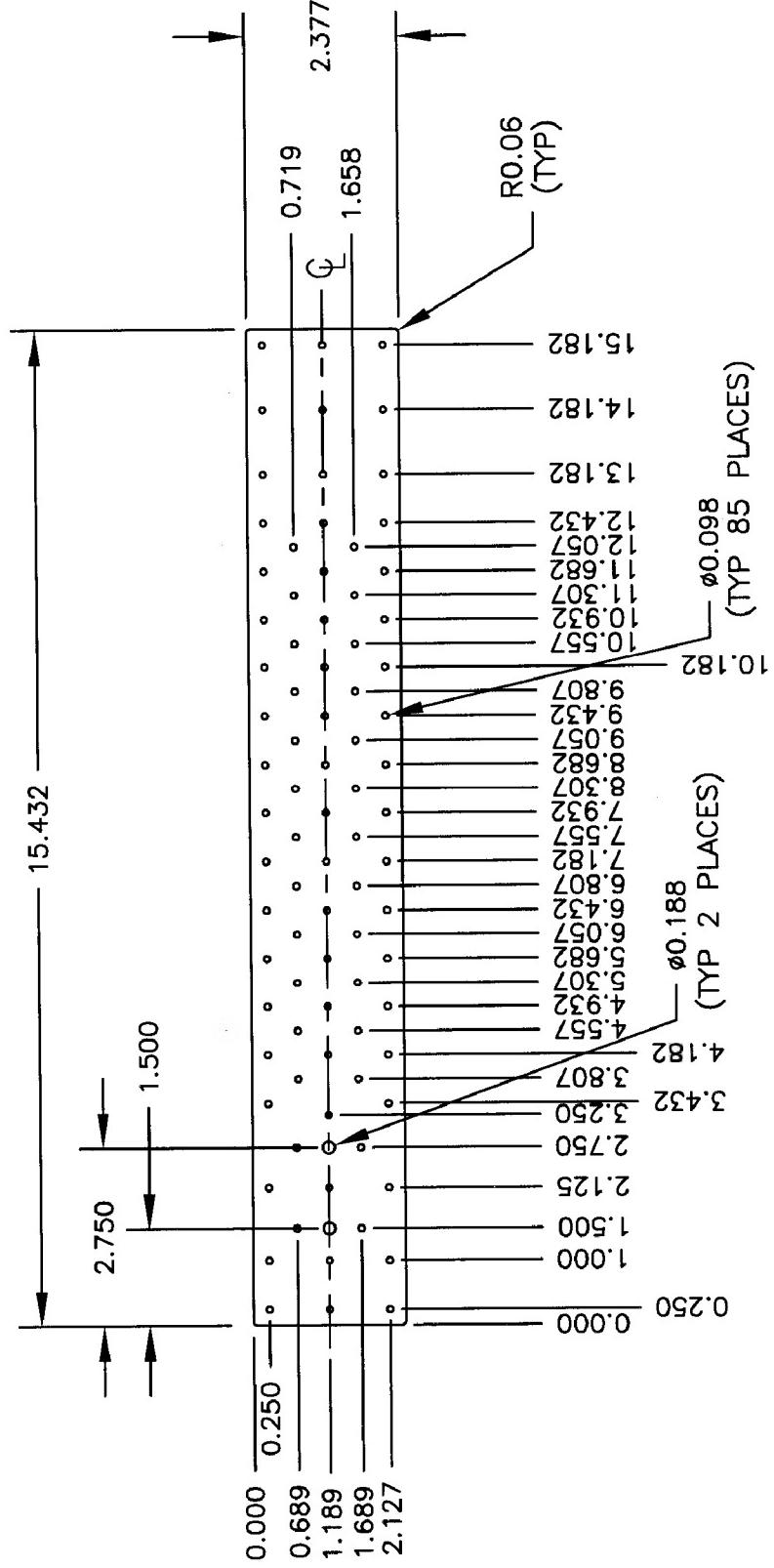
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DESIGN <i>GP</i>	DRAWN BY <i>DC</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
CHECKED <i>AB</i>	APPROVED <i>MM</i>	DRAWING NO. D3283	REV. E	SHEET 2 OF 2
DATE 07.06.01	TITLE DOUBLER		SCALE 1:3	

**RELEASED
07-08-2014
PER ECN 969**



D3283-3 DOUBLER
1) MATERIAL: 6061-T6, 0.080 THICK (QQ-A-250/11, REF DART SPEC. M6061T6S.080)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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